



		REVISION HISTORY							
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—— 18" ————							.74		
— 21" —						<u>SECTIO</u>	<u>IN A-A</u>		
otes:									
Certified Mill Test Reports are included for Lens Retainer [SYM#3] a	-		-					/ELD PA	
"Certificate of Conformance" stating compliance with drawing and s It is the vessel fabricator's responsibility to verify that the weld pad of								EAL GAS	SKET
Read and understand Installation and maintenance manual* before									
the values shown below following torque sequence shown do not e								ENS RET	
MODEL# MAX. PRESSURE ELASTOMERS EXPANDED PTFE	GRAPHITE							EX NUT	
RS-OB 2X18 150PS/FV 13 FT-LB 16 FT-LB	15 FT-LB							HREADE	
stallation and maintenance manuals may be found on line at www.pa	apailias.com or	by calli	ng the fac	tory at +1	(201)767-4	4027.		MATER	
NLESS OTHERWISE NOTED: MACHINING TOLERANCES:	Rating:								
IMENSIONS ARE IN INCHES.FRACTIONS: + \mathcal{V}_4 IMENSIONS ARE SYMMETRICALDECIMALS: +/- 0.010	1. Max.Tempera	ature: De	pendant on					≙∖Ł	<u> </u>
BOUT CENTERLINES. REAK CORNERS,REMOVE BURRS. ANGLES: + ½ deg FILLET RADII: ½2"R	glass and gas						PORATE J 07647 [201]767-4027 WWW.		
ASTING FILLET RADII 1/8"R MACHINED FINISH: RA 125u in	2. Max. Pressur	e: 150PS	oi/⊢V	240 PEGA	SUS AVE, NUN		7 [201]/0/ -4 02	., 488.57	WUJ.GM
AST CORER RADII: 1/6"R (الله الله الله الله الله الله الله الل									
SME CODE CALCULATIONS AND ANY RESULTING ADDITIONAL MATERIAL				2" ∨ 40				เดเตมา	
EEDED TO REINFORCE SIGHT GLASS OPENING TO MEET ASME CODE IS HE RESPONSIBILITY OF THE VESSEL MANUFACTURER.				2 7 18			.D PAD STYLE	316H I	GLASS
			0/40/44	0.75	0405.005				
HIS DRAWING IS THE SOLE PROPERTY OF THE J.G. PAPAILIAS COMPANY, INC ND NEITHER THE DOCUMENT NOR THE INFORMATION CONTAINED HEREIN		GCP	9/12/14	SIZE	CAGE CO		WING NUMBER	۲	REV
HALL BE COPIED, REPRODUCED, DISCLOSED OR TRANSFERRED EXCEPT AS	CHECKED:	GCP	9/12/14	В	1Z740		01H218		0
UTHORIZED IN WRITING BY AN OFFICER OF THE J.G. PAPAILIAS CO., INC.	APPROVED:	GCP	9/12/14	SCALE	1/2	EST. WEIGHT:	47 LB [21 KG]	SHEET	Г: 1 OF 1

	REVISION HISTORY								
		ZONE REV DESCRIPTION DATE						ATE	BY
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 21"	ales order doo offers sufficien installation or	t reinford service.	available up cement for th Tighten fas	neir part steners i	icular applica n small incre	order. tion.	1 7 1 6 1 5 1 4 1 3	WELD PA SEAL GA LENS CUSHION LENS RE	SKET
MODEL# MAX. PRESSURE ELASTOMERS EXPANDED PTFE	GRAPHITE						22 2	HEX NUT	
RS-OB 2X18 150PS/FV 13 FT-LB 16 FT-LB	15 FT-LB						22 1	THREAD	
*Installation and maintenance manuals may be found on line at www.p		r by calli	ng the facto	ry at +1	(201)767-402	27.	QTY SYM BILL	DESCRIF	
UNLESS OTHERWISE NOTED:MACHINING TOLERANCES:DIMENSIONS ARE IN INCHES.FRACTIONS: + $\frac{1}{64}$ DIMENSIONS ARE SYMMETRICALDECIMALS: +/- 0.010ABOUT CENTERLINES.ANGLES: + $\frac{1}{2}$ degBREAK CORNERS, REMOVE BURRS.FILLET RADII: $\frac{1}{22}$ "RCASTING FILLET RADII $\frac{1}{6}$ "RMACHINED FINISH: RA 125u inCAST CORER RADII: $\frac{1}{16}$ "RContent of the second seco	Rating: 1. Max.Tempe glass and g 2. Max. Press	asket sele	ction.	245 PEG		'ALE, NJ 0764	7 [201]767-	-4027 WWW.F	APAILIAS.COM
ASME CODE CALCULATIONS AND ANY RESULTING ADDITIONAL MATERIAL NEEDED TO REINFORCE SIGHT GLASS OPENING TO MEET ASME CODE IS THE RESPONSIBILITY OF THE VESSEL MANUFACTURER.				2" X 18	MC 3" OB-ROUND		S-OB/2x1 _D PAD ST`		T GLASS
THIS DRAWING IS THE SOLE PROPERTY OF THE J.G. PAPAILIAS COMPANY, INC	DRAWN:	GCP	9/12/14	SIZE	CAGE CODE	DR/	AWING NUM	BER	REV
AND NEITHER THE DOCUMENT NOR THE INFORMATION CONTAINED HEREIN	CHECKED:	GCP	9/12/14	В	1Z740		01H218		0
SHALL BE COPIED, REPRODUCED, DISCLOSED OR TRANSFERRED EXCEPT AS AUTHORIZED IN WRITING BY AN OFFICER OF THE J.G. PAPAILIAS CO., INC.	APPROVED:	GCP	9/12/14	SCALE	I	T. WEIGHT:	47 LB [21 KG	SHEF	T: 1 OF 1
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